

全自動組立機 MODEL: LAHW\_22A

# Automatic Assembling Machine

載台供料機

Carrier supply Machine  
22A

串排供料切斷機

Element Cutting Machine  
LAW

組立機

Assembling Machine  
LAH



## 1. 概要

本設備是將成串，且放置在承載台上的電容器半成品依序一串一串取下，依需要切斷，裝上橡膠蓋後，置入鋁殼，再鋁殼開口端完成捲邊密封的設備。

## 2. 特徵

- (1) 22A全自動載台供料機，LAW 切斷機，LA組立機 組合而成的設備。
- (2) 分散式系統可連結也可以單獨作動。
- (3) 22A 一次最大可堆疊 8 個承載台自動依序供料。
- (4) LAW 依組立機傳達需要信號 自動切下串排上的素子輸入組立機。
- (5) LAH 是立富標準型的高速電解電容組立設備。
- (6) 供給側承載台依客戶需要可變更設計。
- (7) 分散式系統有各自獨立的緩衝時間提高效率。

## 1. GENERAL CONCEPT

This equipment, cutting element from stringer, Which automatic supply by stringer carrier, After put on rubber bung, put in aluminum can then sealed it.

## 2. PARTICULARS

- (1) The assembling machine is connected which carrier supply, stringer feeder, element Cutting, and assembly Machine in one line operation.
- (2) Free-standing system can be linked. or individual operated.
- (3) RF 22A Max load 8 stringer Carrier by one time
- (4) Assembling machine set up need signal, the LAW cutting machine cut automatically and transmit.
- (5) LAH is LIFU high speed aluminum capacitor assembling equipment.
- (6) Structure of Carrier supply machine. Was design in accordance with the customer. .
- (6) The individual system have each buffer time to raise the efficiency systematically..



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備 注：

1. 各種機型所適用載台於訂購時需加指定，其適用製品規格請事先與本公司商洽。

2. 本公司保留機器修改或變更之權利。

**Any modification or change on machines may be adopted without notice .**

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# Automatic Assembling Machine

## PROCESS

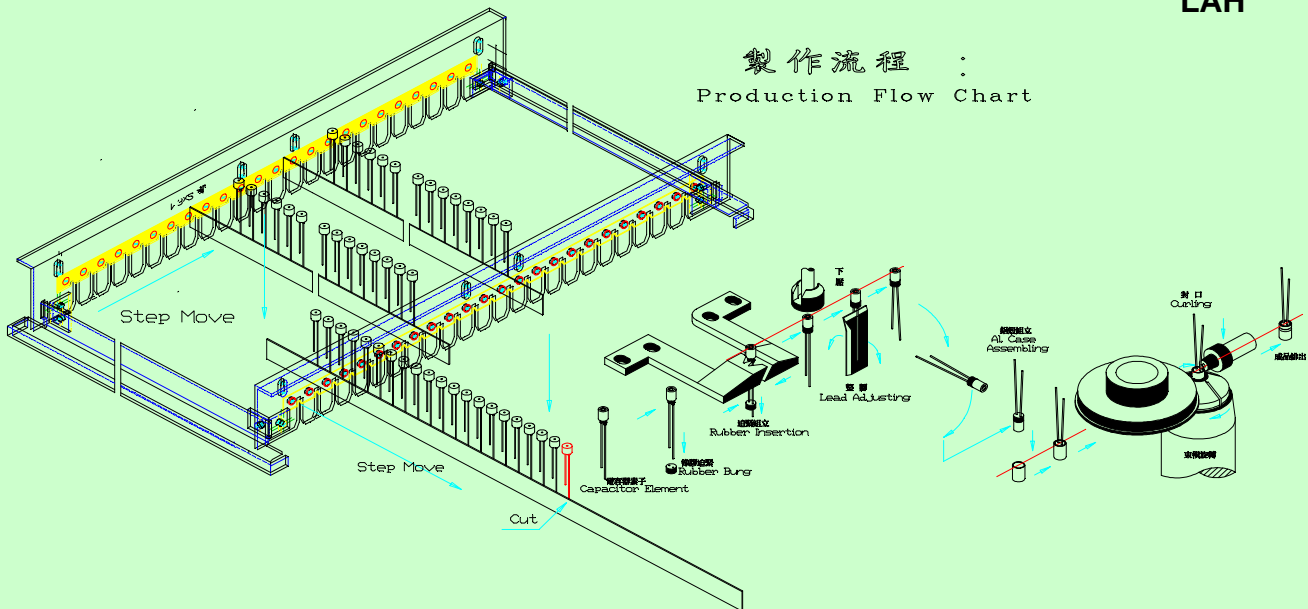
Carrier auto Feeder Chamber
Carrier auto Collector Chamber
Seperater each Stringer
Stringer transfer

Carrier supply Machine  
22A

Stringer	Cutting Machine LAW
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Rubber Bung add on
Aluminum can put in
Sealed

Assembling Machine  
LAH



### BASIC SPECIFICATION

Production capacity 90pcs/min Max. 4, 5, 6.3  
80pcs/min Max 8, 10

Dimension of machine:2300(L)x2400(W)x1800(H) CM

Weight of machine about 650Kg

Power supply: 1 phase AC220V 50 or 60 Hz 1.5Kw

Air pressure: 5~6kgf/cms.

### 基本規格

速度: 90pcs/min Max.  $\phi 4, \phi 5, \phi 6.3$   
80pcs/min Max  $\phi 8, \phi 10$

機械尺寸: 2300(L)x2400(W)x1800(H) 公分

機械重量 約 650Kg

電源: 單相 AC220V 50 or 60 Hz 1.5Kw

空壓: 5~6kgf/cms.