

LIFU

封口機

CURLING MACHINE

MODEL LAK

1.概要

本機是一種鋁電解電容器封口之設備，
清潔耐腐蝕的環境下，用承載盤自動供給加工物
整列夾取後 輸送帶移送 個別夾取 進行 鋁殼捲邊密封
鋁殼長度外徑比 >3 的長尺吋效果佳

2.特徵

- (1)承載盤定位及送料速度可調整.
- (2)列移送速度距離可調整.
- (3)採用低摩差係數輸送帶非夾取時間才移動
輸送帶下方吸氣防止工作物傾倒.
- (4)封口尺寸 腰輪深度調整容易.
- (5)人機控制介面 參數調整容易.
- (6) 鎢鋼封口模具 封口用伺服馬達驅動.
- (7) 低壓縮空氣校耗量.



1.GENERAL CONCEPT

This machine is that one kind specializes for
E-CAP curling , seal the Al-case
under the clean environment,
Use carrier holder element with motion automatic supply.
After onetime pickup 10~15 element, transfer to conveyer and curling one by one.
Easy for curling Length / Diameter ratio over 3

2.PARTICULARS

- (1)Adjustable carrier motion speed and position.
- (2)Adjustable speed and position about liner transfer .
- (3) Use low friction conveyer. With vacuum prevent element topple over on conveyer.
- (4) Curling size easy adjustable.
- (5) Touch panel interface easy for motion parameter setting.
- (6) Tungsten carbide curling die and server motor for curling drive.
- (7) low air consume.

適用規格 Specifications:

Application	LAK	LAK	LAK	LAK	LAK	LAK
鋁殼外徑 Aluminum case outside dia.(mm)	6.0±0.02	8.0±0.02	10±0.02	12.5±0.02	13±0.02	16±0.02
鋁殼長度 Aluminum case length(mm)	16~20	20~30	20~35	20~40	20~40	25~45
運轉速度 Production speed(pcs/min)	40	40	40	35	35	30
消耗電力 Power consumption	220V Single φ 50 OR 60 HZ 1.25HP Air 5L / Min 5 Bar					
機械尺寸 Machine size(cm)	L X W X H 120X100X155	L X W X H 120X100X155	L X W X H 120X100X155	L X W X H 120X100X155	L X W X H 120X100X155	L X W X H 120X100X155
淨 重 Net weight(kg)	400	400	400	400	400	400

備 注:

1. 各種機型所適用規格於訂購時需加指定，其
適用範圍請事先與本公司商洽。
2. 本公司保留機器修改或變更之權利。

Remark :

1. Should be specified when ordering and pre-negotiation
with our engineers on application range is required .
2. Any modification or change on machines may be adopted with- out
notice .



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